



Ship Via:

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	2/7/19	0.00 0.00		QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
121 Small Fab - 2 - B4B	1 pcs	2/7/19	0.00 0.25		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	DAS
					Small Fab - 5 - B4B	28
					Small Fab - 6 - B4B	9-89
122 QC 5	1 pcs	2/7/19	0.00 0.00		Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/7/19	0.00 0.00		QC 5 - 50	
					QC 5 - 30	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	21
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	

Plex 2/7/19 9:57 AM Dart.Hadley.Shannon

				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	2/7/19	0.00 0.00	QC 21 - FG - 21	DAS FEB 07 2019
				QC 21 - FG - 70	21
				QC 21 - FG - 53	9-59

Part Op 100 - Purchasing - Issue P/O: _____ MANUFACTURE RBW0905G00134-3G-03 AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 121 - Small Fab 1-Transfer drill RB41011 placard and using #2 drive screws install placard. 2-Apply warning sticker
 RBW0905G10331-3G0-03-151 as per DWG.
 122 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

GABZ 90081A074 4x 5047591
 61 RB41011 1x 5021040
 GA103-RBW0905G10331-3G-03-151 1x
 5067068

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0905G10331-3G-03-13	Rear Gusset	4 pcs (4 ea)	100-Purchasing	5146901
RBW0905G10331-3G-03-15	Front Gusset	4 pcs (4 ea)	100-Purchasing	5147163
RBW0905G10331-3G-03-23	Right Angle Plate	1 pcs (1 ea)	100-Purchasing	5147488
RBW0905G10331-3G-03-25	Left Angle Plate	1 pcs (1 ea)	100-Purchasing	5147490
RBW0905G10331-3G-03-31	Tongue Gusset	1 pcs (1 ea)	100-Purchasing	5146897
RBW0905G10331-3G-03-33	Mount Plate	2 pcs (2 ea)	100-Purchasing	5146899
RBW0905G10331-3G-03-48	Wheel Bracket	6 pcs (6 ea)	100-Purchasing	5146856
RBW0905G10331-3G-03-54	Right Front Inside Wheel Bracket	1 pcs (1 ea)	100-Purchasing	5146839
RBW0905G10331-3G-03-56	Left Front Inside Wheel Bracket	1 pcs (1 ea)	100-Purchasing	5146854
RBW0905G10331-3G-03-69A	Housing Plate	2 pcs (2 ea)	100-Purchasing	5146916
RBW0905G10331-3G-03-69B	Housing Plate	2 pcs (2 ea)	100-Purchasing	5146917
RBW0905G10331-3G-03-73	Bell Crank	1 pcs (1 ea)	100-Purchasing	5146903
RBW0905G10331-3G-03-77	Transfer Bar (Right)	1 pcs (1 ea)	100-Purchasing	5146880
RBW0905G10331-3G-03-79	Transfer Bar (Left)	1 pcs (1 ea)	100-Purchasing	5146872
RBW0905G10331-3G-03P	Tow Bar, (Flir) - Rear Assembly	1 Ea (1 ea)	100-Purchasing	5151658

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G10331-3G-03-13	4	4	4
Allocated Container Detail				
Qty	Container No	Location	Init	
4	S146901	ga		
RBW0905G10331-3G-03-15		4	4	4
Allocated Container Detail				
Qty	Container No	Location	Init	
4	S147163	ga140		
RBW0905G10331-3G-03-23		1	3	1
Allocated Container Detail				
Qty	Container No	Location	Init	

Plex 2/7/19 9:57 AM Dart.Hadley.Shannon

1	s147488	ga	
RBW0905G10331-3G-03-25	1	3	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	s147490	ga	
RBW0905G10331-3G-03-31	1	1	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	s146897	ga	
RBW0905G10331-3G-03-33	2	2	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	s146899	ga	
RBW0905G10331-3G-03-48	6	6	6
Allocated Container Detail			
Qty	Container No	Location	Init
6	s146856	ga	
RBW0905G10331-3G-03-54	1	1	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	s146839	ga140	
RBW0905G10331-3G-03-56	1	1	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	s146854	ga140	
RBW0905G10331-3G-03-69A	2	2	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	s146916	ga140	
RBW0905G10331-3G-03-69B	2	2	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	s146917	ga140	
RBW0905G10331-3G-03-73	1	1	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	s146903	ga140	
RBW0905G10331-3G-03-77	1	1	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	s146880	ga	
RBW0905G10331-3G-03-79	1	1	1
Allocated Container Detail			

Qty	Container No	Location	Init
1	s146872	ga	
RBW0905G10331-3G-03P		1 0	0
Part Specifications			
Specifications could not be found.			

Plex 2/7/19 9:57 AM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G10331-3G-03

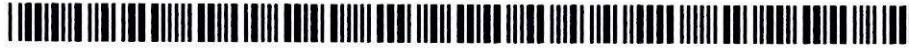
Job Sheet 187663



Part No: RBW0905G10331-3G-03

Job Qty: 1 ea

Part Name: Tow Bar, (Flir) - Rear Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 1/30/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW0905G10331-3G-03 Rev 2 IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		1/30/19	0.00	0.00	Purchasing		
110	Packaging	1 pcs		1/30/19	0.00	0.00	Packaging2		
120	QC	1 pcs		1/30/19	0.00	0.00	QC6		
121	Small Fab	1 pcs		1/30/19	0.00	0.25	Small Fab-6		
122	QC	1 pcs		1/30/19	0.00	0.00	QC5		
130	Packaging	1 pcs		1/30/19	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		1/30/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 042000 MANUFACTURE RBW0905G00134-3G-03 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Transfer drill RB41011 placard and using #2 drive screws install placard. 2-Apply warning sticker RBW0905G10331-3G0-03-151 as per DWG.

Dec 10, 2018 x1 Rlu

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0905G10331-3G-03-13	Rear Gusset	4 pcs (4 ea)	100-Purchasing	5146901
RBW0905G10331-3G-03-15	Front Gusset	4 pcs (4 ea)	100-Purchasing	5147163
RBW0905G10331-3G-03-23	Right Angle Plate	1 pcs (1 ea)	100-Purchasing	5147488
RBW0905G10331-3G-03-25	Left Angle Plate	1 pcs (1 ea)	100-Purchasing	5147490
RBW0905G10331-3G-03-31	Tongue Gusset	1 pcs (1 ea)	100-Purchasing	5146897
RBW0905G10331-3G-03-33	Mount Plate	2 pcs (2 ea)	100-Purchasing	5146899
RBW0905G10331-3G-03-48	Wheel Bracket	6 pcs (6 ea)	100-Purchasing	5146850
RBW0905G10331-3G-03-54	Right Front Inside Wheel Bracket	1 pcs (1 ea)	100-Purchasing	5146839
RBW0905G10331-3G-03-56	Left Front Inside Wheel Bracket	1 pcs (1 ea)	100-Purchasing	5146854
RBW0905G10331-3G-03-69A	Housing Plate	2 pcs (2 ea)	100-Purchasing	5146916
RBW0905G10331-3G-03-69B	Housing Plate	2 pcs (2 ea)	100-Purchasing	5146917
RBW0905G10331-3G-03-73	Bell Crank	1 pcs (1 ea)	100-Purchasing	5146903
RBW0905G10331-3G-03-77	Transfer Bar (Right)	1 pcs (1 ea)	100-Purchasing	5146860
RBW0905G10331-3G-03-79	Transfer Bar (Left)	1 pcs (1 ea)	100-Purchasing	5146872
RBW0905G10331-3G-03P	Tow Bar, (Flir) - Rear Assembly	1 Ea (1 ea)	100-Purchasing	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G10331-3G-03-13	4	4	0
	RBW0905G10331-3G-03-15	4	4	0
	RBW0905G10331-3G-03-23	1	3	0
	RBW0905G10331-3G-03-25	1	3	0
	RBW0905G10331-3G-03-31	1	1	0
	RBW0905G10331-3G-03-33	2	2	0
	RBW0905G10331-3G-03-48	6	6	0
	RBW0905G10331-3G-03-54	1	1	0
	RBW0905G10331-3G-03-56	1	1	0
	RBW0905G10331-3G-03-69A	2	2	0
	RBW0905G10331-3G-03-69B	2	2	0
	RBW0905G10331-3G-03-73	1	1	0
	RBW0905G10331-3G-03-77	1	1	0
	RBW0905G10331-3G-03-79	1	1	0
	RBW0905G10331-3G-03P	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 1/25/19 11:38 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G10331-3G-03

Job Sheet 187663



Part No: RBW0905G10331-3G-03

Job Qty: 1 ea

Part Name: Tow Bar, (Flir) - Rear Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 1/30/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW0905G10331-3G-03 Rev 2 IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		1/30/19	0.00	0.00	Purchasing		
110	Packaging	1 pcs		1/30/19	0.00	0.00	Packaging2		
120	QC	1 pcs		1/30/19	0.00	0.00	QC6		
121	Small Fab	1 pcs		1/30/19	0.00	0.25	Small Fab-6		
122	QC	1 pcs		1/30/19	0.00	0.00	QC5		
130	Packaging	1 pcs		1/30/19	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		1/30/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 042000 MANUFACTURE RBW0905G00134-3G-03 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Transfer drill RB41011 placard and using #2 drive screws install placard. 2-Apply warning sticker RBW0905G10331-3G0-03-151 as per DWG.

Dec 10 2018 x1 P. Lussier

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0905G10331-3G-03P	Tow Bar, (Flir) - Rear Assembly	1 Ea (1 ea)	100-Purchasing	

Job Allocations

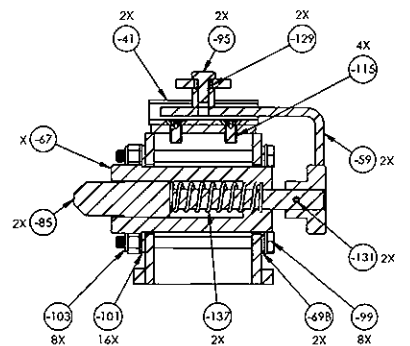
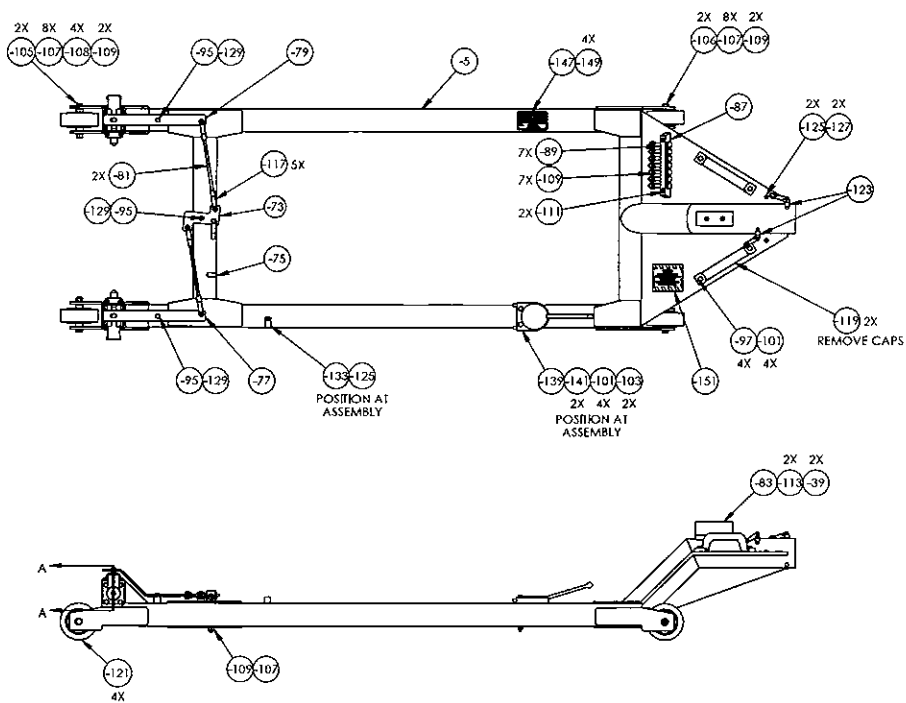
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G10331-3G-03P	1	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/18 11:01 AM dart.Lussier.Patrick

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SECTION A-A
SCALE 1 : 2

DART AEROSPACE	
TITLE TOW BAR, (FLIR)	
DRAWN BY RBW0905G10331-3G-03	SHEET 2
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 XX ± .01 X ± .05 1. BREAK ALL SHARP EDGES .R15 & .40 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DESIGNED BY SPEC	APPROVED DATE BY DATE
USED ON MODEL AVM 39	
SCALE 1:10	DATE 11/28/2012
SHEET 1 OF 43	

Good Morning everyone,

Are we good to go with these parts? I just want to make sure I'm not forgetting anything

Regards,

Joey Agostinucci

Operations Manager

METEC Metal Technology Inc.
20 Terry Fox Drive
Vankleek Hill, ON K0B 1R0
Tel 613-678-3957 Ext 212
Fax 613-678-3956

From: metec@metec.ca <metec@metec.ca>

Sent: Friday, January 18, 2019 4:34 PM

To: 'Patrick Lussier' <plussier@dartaero.com>

Cc: cwalz@metec.ca; 'Robert Aboud' <raboud@dartaero.com>

Subject: PO 042000

Importance: High

Good afternoon Patrick,

Christian and I have reviewed this order and we are asking for DARTs assistance with some parts that will allow us to achieve delivery of Feb 7th. We would have to receive them by end of next week latest in order to have enough time to weld, Paint and assemble.

Our supplier can not and/or will not budge on their current due date for the following parts:

RBW0905G10331-3G-03-13 4
RBW0905G10331-3G-03-15 4
RBW0905G10331-3G-03-23 (Should be 5053 and not 6061) 1
RBW0905G10331-3G-03-25 (Should be 5053 and not 6061) 1
RBW0905G10331-3G-03-31 1
RBW0905G10331-3G-03-33 2
RBW0905G10331-3G-03-48 6
RBW0905G10331-3G-03-54 (Should be 5053 and not 6061) 1
RBW0905G10331-3G-03-56 (Should be 5053 and not 6061) 1
RBW0905G10331-3G-03-69A 2
RBW0905G10331-3G-03-69B 2
RBW0905G10331-3G-03-73 1
RBW0905G10331-3G-03-77 (Should be 5053 and not 6061) 1
RBW0905G10331-3G-03-79 (Should be 5053 and not 6061) 1

These are planned to be laser cut but I believe that DARTs waterjet would be sufficient to make these parts.

Please advise as soon as possible if DART can work with us to hit this DUE DATE.

We will concentrate machining on this job starting Monday afternoon/Tuesday on remaining parts. There are some item require dual finishing so that is close 2 weeks even when expedited.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042000



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042000

PO Date: 12/10/18

Due Date: 2/7/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revised.

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187616	RBW0905G12631-3GP			Safety Joint Assembly REV 7	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$1,358.20/pcs	\$1,358.20
						1x		FEB 07 2019					
2	187617	RBW0905G00134-3G-01P			Tow Dolly Tongue Assembly REV 5	Firmed	-	2/7/19	1 Ea	0 Ea	1 Ea	\$5,525.31/Ea	\$5,525.31
						1x		FEB 07 2019					
3	187663	RBW0905G10331-3G-03P			Tow Bar, (Flir) - Rear Assembly As per Dwg RBW0905G10331-3G-03 Rev. 2	Firmed	-	2/7/19	1 Ea	0 Ea	1 Ea	\$8,628.48/Ea	\$8,628.48
						1x		FEB 07 2019					
												Grand Total:	\$15,511.99

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/7/19 8:37 AM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Patrick Lussier

Shipment No: 24613
Shipment Date: 06-Feb-2019
Ship Via: Pick up at METEC
Order Number: 3287
Order Date: 12/10/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042000
Terms: Net 60 Days

----- Quantity -----								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	1	1 ✓	0	0	EA	DART-RBW0905G12631-3GP Safety Pin, Towing/Pushing	7	3287-01
2	1	1 ✓	0	0	EA	DART-RBW0905G00134-3G-01P Tongue Assembly, Tow Dolly	5	3287-02
3	1	1 ✓	0	0	EA	DART-RBW0905G10331-3G-03P Tow Bar (Flir) - Rear Assembly	2	3287-03

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1 /	DART-RBW0905G12631- 3GP ✓	Safety Pin, Towing/Pushing	7	42000 ✓
1 /	DART-RBW0905G00134- 3G-01P ✓	Tongue Assembly, Tow Dolly	5	42000 ✓
1 /	DART-RBW0905G10331- 3G-03P ✓	Tow Bar (Flir) - Rear Assembly	2	42000 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, February 6, 2019